

Work Order ID 87058

87058

Page 1

July-10-12 2:46:05 PM

Item ID: D350-616-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Deck Plate

Start Date: 7/10/12 Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/10/12 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: Date: 12-02-11 Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr	
D350-616	E	<u>KS</u>

100

0.00

100

DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

0.00

DAS
16

12/08/01

12/08/01

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

4x

12-7-03

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

DAS
16

12/08/01

4x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-015								
	Location: F6-023								
	PPP Rev: C								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten signature/initials

Handwritten date: MCO 12/08/01
Handwritten date: MCO 12/08/01

Dart Aerospace Ltd

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Picklist Print

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Page 1

Work Order ID: 87058
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 7/10/12
Start Qty: 4.00

Required Date: 7/10/12
Required Qty: 4.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
IPP Rev:D Add D3494-1 05-12-05 JLM
IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
IPP Rev: 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10 Washer	NAS1149D0363J	Purchased	No			110	Each	0.0000	10	40			
D2344 Litter Deck Plate, 350		Manufactured	No			110	Each	16.0000	1	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST224		10							
				85968		10							
				ST244		6							
				81417		6							
D2348 Wearplate		Manufactured	No			110	Each	40.0000	4	16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST007		40							
				84753		4							
				85611		36							
D2353 Stiffener		Manufactured	No			110	Each	15.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST224		9							
				85969		9							
				ST225		6							
				79474		2							
				84214		4							

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Parent Item Name: Deck Plate

Start Date: 7/10/12

Required Date: 7/10/12

Start Qty: 4.00

Required Qty: 4.00

S.M.

D2364
Deck Plate, Fwd 350 Litt

Manufactured No 110 Each 16.0000

4 0 SP 4



Location Loc Qty Loc Code

ST224 16

81422 6

85971 10

2x



S.M.

D2365
Wearplate

Manufactured No 110 Each 34.0000

2 SP 8

Location Loc Qty Loc Code

ST008 34

85781 34

8x



S.M.

D2369-1
Deck Plate Locator Brackets

Manufactured No 110 Each 15.0000

0 SP

Location Loc Qty Loc Code

ST241A 15

84224 5

85972 10

1x 3x



S.M.

D2369-3
Deck Plate Locator Brackets

Manufactured No 110 Each 3.0000

0 SP 4

Location Loc Qty Loc Code

ST241A 3

84228 3

B84224
B85973



S.M.

D3494-1
Stub Cover

Manufactured No 110 Each 8.0000

1 SP

Location Loc Qty Loc Code

ST224 8

81420 8

4x



S.M.

MS20426AD4-5
Rivet

Purchased No 110 Each 4,611.0000

25 100

Location Loc Qty Loc Code

ST317 4611

6874 4611

100x

SP 12-7-23.

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Shop Packet Print

Page 2

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Parent Item Name: Deck Plate

Start Date: 7/10/12

Required Date: 7/10/12

Start Qty: 4.00

Required Qty: 4.00

MS20426AD4-6

Rivet

Purchased

No

110

Each

1,617.0000

25

100

Location

Loc Qty

Loc Code

ST317

1617

110139

187

118510

13

119436

417

121708

1000

MS20426AD5-7

Rivet

Purchased

No

110

Each

1,029.0000

6

24

Location

Loc Qty

Loc Code

ST318

1029

101340

1013

7681

16

MS20426AD5-8

Rivet

Purchased

No

110

Each

1,129.0000

6

24

Location

Loc Qty

Loc Code

ST318

1129

4533

1129

MS20601-AD4W2

Rivet

Purchased

No

110

Each

160.0000

15

60

Location

Loc Qty

Loc Code

ST321

115

121255

42

121283

73

ST322

45

119232

45

MS20601-AD4W3

Rivet

Purchased

No

110

Each

1,767.0000

30

120

Location

Loc Qty

Loc Code

ST321

1767

114538

1767

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Page 4

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Parent Item Name: Deck Plate

Start Date: 7/10/12

Required Date: 7/10/12

Start Qty: 4.00

Required Qty: 4.00

MS2104213
Nut

Purchased No

110 Each 3,276.0000

6

24

[Handwritten signature]

Location

Loc Qty

Loc Code

ST300

1276

117885

32

119017

771

119075

138

121444

335

ST317

2000

122141

2000

24x

MS24693-C273
Screw

Purchased No

110 Each 53.0000

6

24

[Handwritten signature]

Location

Loc Qty

Loc Code

ST310

53

120308

25

121060

28

24x

MS24693-C48
Screw

Purchased No

110 Each 150.0000

22

88

[Handwritten signature]

Location

Loc Qty

Loc Code

ST289

50

121708

50

ST302

100

122151

100

m/22 4411x

MS35207-264
Screw

Purchased No

110 Each 80.0000

4

16

[Handwritten signature]

Location

Loc Qty

Loc Code

ST294

80

121415

80

16x

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Shop Packet Print

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REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-Q-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	